



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2322

Job Sheet 176362



Part No: D2322

Job Qty: 20 ea

Part Name: Step Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/20/18

Job Tracking No:

Due Date: 4/27/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C IPP Rev:A New Issue 05-11-07 JLM IPP Rev;B Now on Waterjet 06-07-03 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		4/27/18	0.00	0.00	Start Up Waterjet		SK 18/04/29
100	Waterjet	20 pcs		4/27/18	0.00	1.11	Waterjet1		SK 18/04/29
120	QC	20 pcs		4/27/18	0.00	0.00	QC8		SK 9-89
130	Brake NC	20 pcs		4/27/18	0.05	0.63	Brake NC 1		SK 9-89
140	QC	20 pcs		4/27/18	0.00	0.00	QC5		SK 9-89
150	HandFinish	20 pcs		4/27/18	0.00	0.80	HandFinish1		SK 9-89
160	QC	20 pcs		4/27/18	0.00	0.00	QC7		SK 9-89
170	Packaging	20 pcs		4/27/18	0.00	0.00	Packaging3		SK 9-89
180	QC21-SA	20 Ea		4/27/18	0.00	0.00	QC21		SK 9-89

Part Op 100 - 1-Cut as per Dwg D2322
Descriptions: 130 - Form as per Dwg D2322
170 - LOCATION : GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.040	2024-T3 .040 Sheet	4.0600 sf (.203 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.040	4	219	0



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Container No: S066682



Part: D2322

Job No: 176362

Serial No/Batch: S066682

Revision:

Inspector:

Date: 04/30/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Step Spacer	0.250Inches $\pm$ 0.005	0.255 0.245	0,249	
2	Step Spacer	4.178Inches $\pm$ 0.005	4.183 4.173	4,179	
3	Step Spacer	4.428Inches $\pm$ 0.010	4.438 4.418	4,430	
4	Step Spacer	0.250Inches $\pm$ 0.005	0.255 0.245	0,251	
5	Step Spacer	6.520Inches $\pm$ 0.010	6.530 6.510	6,522	
6	Step Spacer	0.128Inches + 0.005 - 0.000	0.133 0.128	0,129	Diameter
7	Step Spacer	0.125Inches $\pm$ 0.010	0.135 0.115	0,125	Radius

Plex 4/20/18 3:22 PM Dart.Gagnon.Michelle